



External Shunt Modules

Catalog Numbers 1394-SR9A, 1394-SR9AF, 1394-SR36A, 1394-SR36AF,
2090-SR120-09, 2090-SR040-09, 2090-SR040-18

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About the External Shunt Modules

These externally-mounted passive shunt modules provide a means for servo drives to dissipate excess regenerative energy from the DC bus. This is needed when system loads require power dissipation beyond the capability of the shunt resistor internal to the servo drive. These are passive shunt resistors and require transistor activation by the servo drive.

A properly-sized shunt module regulates excessive bus voltage by passing current through a resistor that dissipates the current as heat and minimizes drive faults.

Important User Information

Read this document and the documents listed in the additional resources section about installation, configuration, and operation of this equipment before you install, configure, operate, or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice.

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.



WARNING: Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.



ATTENTION: Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard, and recognize the consequence.

IMPORTANT Identifies information that is critical for successful application and understanding of the product.

Labels may also be on or inside the equipment to provide specific precautions.



SHOCK HAZARD: Labels may be on or inside the equipment, for example, a drive or motor, to alert people that dangerous voltage may be present.



BURN HAZARD: Labels may be on or inside the equipment, for example, a drive or motor, to alert people that surfaces may reach dangerous temperatures.



ARC FLASH HAZARD: Labels may be on or inside the equipment, for example, a motor control center, to alert people to potential Arc Flash. Arc Flash will cause severe injury or death. Wear proper Personal Protective Equipment (PPE). Follow ALL Regulatory requirements for safe work practices and for Personal Protective Equipment (PPE).

Catalog Number Explanation

Catalog numbers consist of various characters, each of which identifies a specific version or option for that component. Use the catalog numbering charts below to understand the configuration of your shunt module.

Table 1 - Bulletin 1394 External Shunt Modules

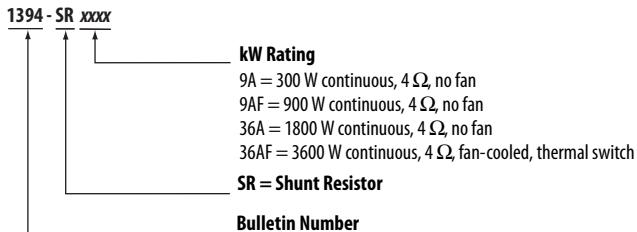
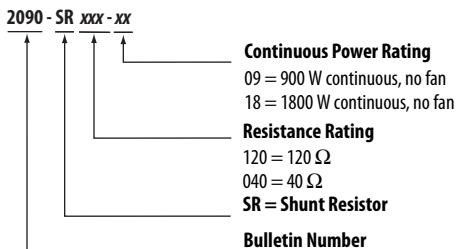


Table 2 - Bulletin 2090 External Shunt Modules



Before You Begin

Before mounting your shunt module, make sure you do the following:

- Have the required tools and materials
- Understand the mounting requirements
- Understand high-frequency bonding
- Know how to establish noise zones

For more information on high-frequency bonding and routing of cables within established noise zones, refer to the System Design for Control of Electrical Noise Reference Manual, publication [GMC-RM001](#). For the user manual with information specific to your servo drive family, refer to [Additional Resources](#) on [page 16](#).

Required Tools and Materials

These tools and materials are required to complete the installation of an external shunt module:

- Screwdrivers
- User-supplied power wiring
- Mounting fasteners

Mounting Requirements



ATTENTION: Plan the installation of your system so that you can perform all cutting, drilling, tapping, and welding with the system removed from the enclosure. Because the system is of the open type construction, be careful to keep any metal debris from falling into it. Metal debris or other foreign matter can become lodged in the circuitry and result in damage to components.

These requirements apply when preparing to mount your shunt module:

- Mount the shunt in an enclosure providing protection against dust and splashing water (IP54), or dust free and protected against water jets (IP65).
Many NEMA (National Electrical Manufacturers Association) Type 4 cabinets provide this level of protection.
- Install the panel for mounting your system components inside the enclosure on a flat, rigid, vertical surface that won't be subjected to shock, vibration, moisture, oil mist, dust, or corrosive vapors.

Refer to [Environmental Specifications](#) on [page 15](#) for specific recommendations.

- Maintain minimum clearances for proper airflow, easy module access, and proper bend radius for the cables as shown in the figures beginning on [page 5](#).
- Use high-frequency (HF) bonding techniques to connect the module, enclosure, machine frame, and motor housing, and to provide a low-impedance return path for high-frequency (HF) energy and reduce electrical noise.

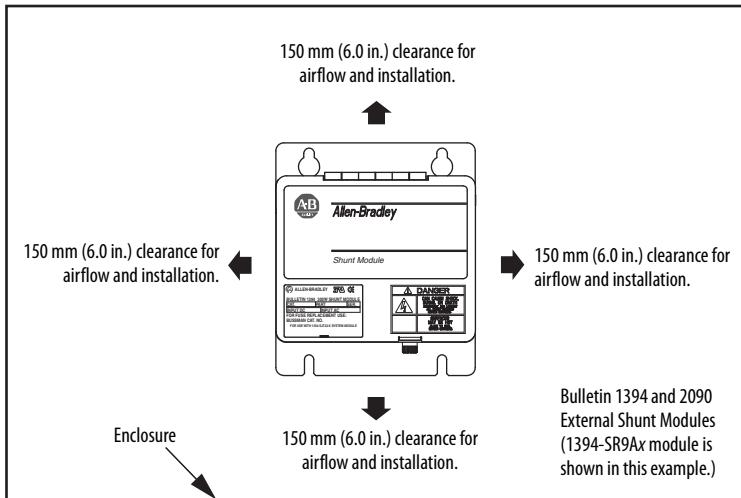
Refer to [HF Bonding Your Shunt Module](#), on [page 6](#), for more information.

- Segregate DC-bus wiring from control wiring and motor feedback cables. Do not run shunt wiring in wireways. Use twisted pair cable from the drive to external shunt module.

Refer to [Cable Noise Zone Categories](#), beginning on [page 6](#), for specific recommendations.

IMPORTANT

Mount the shunt module in an upright position. Do not mount the shunt module on its side.

Figure 1 - Minimum Clearance Requirements (within an enclosure)

BURN HAZARD: The shunt resistors can reach temperatures in excess of 350 °C (662 °F). Do not handle a shunt module that has been operational until it has cooled sufficiently.

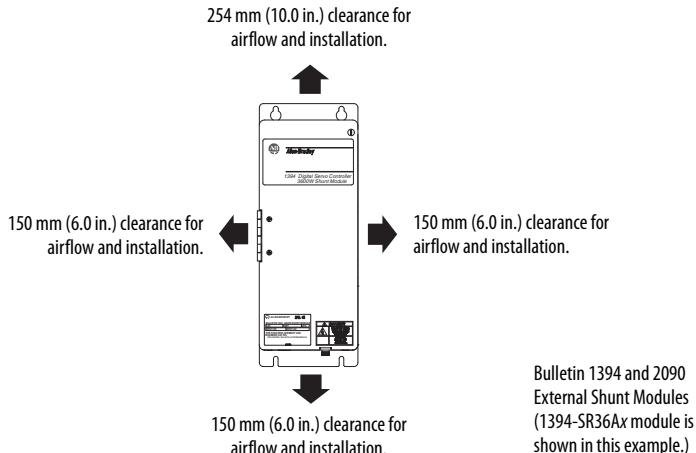
Shield combustible materials above the shunt module or its enclosure with a metal plate to protect them from the heat.

Failure to observe these precautions could result in damage to surrounding materials, possibly leading to a fire or personal injury.



ATTENTION: The shunt resistors release large amounts of heat. When mounted inside an enclosure, you must provide adequate ventilation so the maximum ambient temperature of 50 °C (122 °F) is not exceeded. Failure to observe this precaution could result in damage to the module.

Figure 2 - Minimum Clearance Requirements (outside the enclosure)



HF Bonding Your Shunt Module

Bonding is the practice of connecting metal chassis, assemblies, frames, shields, and enclosures to reduce the effects of electromagnetic interference (EMI). For more information on the concept of high-frequency (HF) bonding, the ground plane principle, and electrical noise reduction, refer to System Design for Control of Electrical Noise Reference Manual, publication [GMC-RM001](#).

IMPORTANT To improve the bond between the drive system and subpanel, construct your subpanel out of zinc plated (paint-free) steel.

Cable Noise Zone Categories

This table provides the zoning requirements of cables connecting to the external shunt module.

Wire/Cable	Zone			Method	
	Very Dirty	Dirty	Clean	Ferrite Sleeve	Shielded Cable
COL, DC+ (shielded option)		X			X
COL, DC+ (unshielded option)	X				
Thermal switch		X			X
Fan (if present)		X			

Install the External Shunt Module

These procedures assume you have prepared your mounting panel and understand how to bond your system components.

Mount the External Shunt Module

Follow these steps to mount your external shunt module.

1. Lay out the position for your shunt module.

Refer to [Product Dimensions](#), beginning on [page 8](#), for mounting hole locations.

IMPORTANT

To improve EMC performance, mount the module on the same panel as the drive and as close to the drive as possible.

2. Attach the shunt module to the cabinet by using M6 (0.25 in.) bolts.
Make sure all fasteners are properly bonded to the subpanel.
3. Tighten all mounting fasteners.

Product Dimensions

Figure 3 - Catalog Numbers 2090-SR120-09, 2090-SR040-09, 1394-SR9A, and 1394-SR9AF

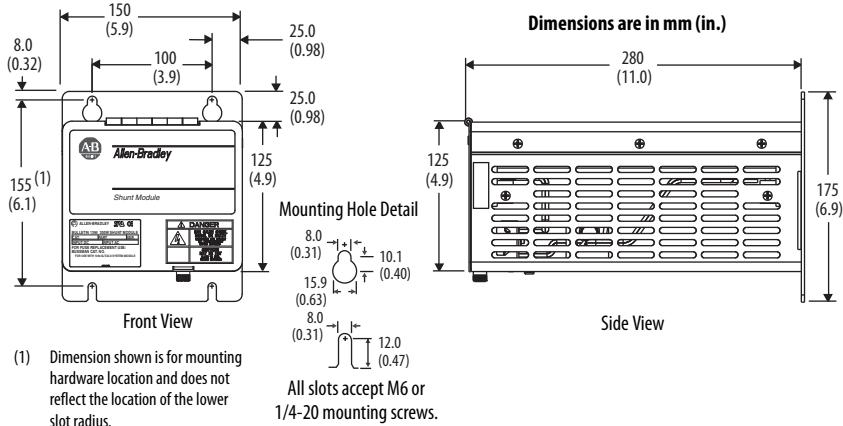
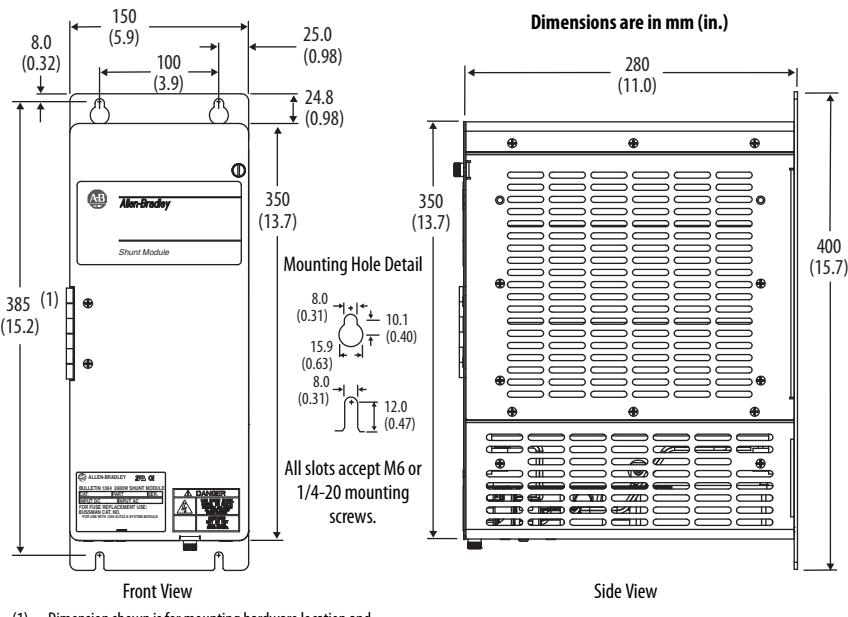


Figure 4 - Catalog Numbers 1394-SR36A, 1394-SR36AF, and 2090-SR040-18



Wire the External Shunt Module

This section assumes you have mounted your external shunt module and are ready to wire the shunt module power connections.

Refer to [Additional Resources](#) on [page 16](#) for the specific user manual with drive-end installation instructions for your servo drive.

IMPORTANT

The National Electrical Code and local electrical codes take precedence over the values and methods provided.

Wire must be copper with 105 °C (221 °F) 600V minimum rating.

Table 3 - DC-bus Wiring Requirements

External Shunt Cat. No.	Shunt Module Terminals	Recommended Wire Size mm ² (AWG)	Torque Value N·m (lb·in)
2090-SRxxx-xx	COL	6 (10)	1.8 (16)
	DC+		
1394-SR9Ax, 1394-SR36Ax	COL	8.4 (8)	
	DC+		

Follow these steps to wire your external shunt module.

1. Remove power from your drive system that includes the Bulletin 1394 or 2090 shunt module.



ATTENTION: This system can have multiple sources of power and more than one disconnect switch to de-energize the system. To avoid shock hazard or personal injury, verify that all power has been removed before proceeding.



ATTENTION: This product contains stored energy devices. To avoid hazard of electrical shock, verify that all voltage on the capacitors has been discharged before attempting to service, repair, or remove this unit. Do not attempt the procedures in this document unless you are qualified to do so and familiar with solid-state control equipment and the safety procedures in publication NFPA 70E.

2. Prepare the shunt DC-bus wires for attachment to the shunt power terminals by removing 10 mm (0.39 in.) of insulation.

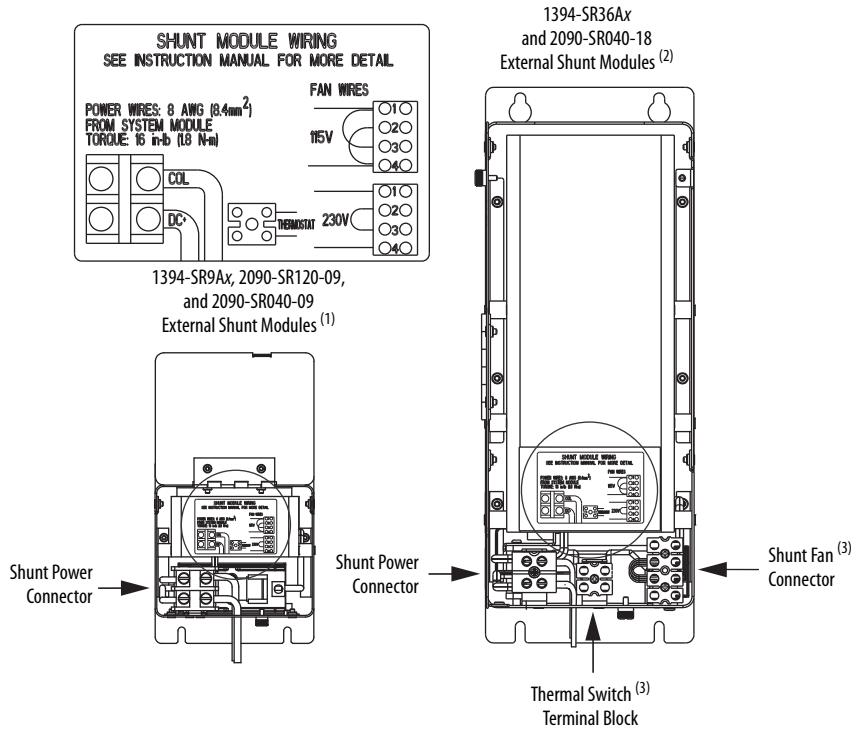
IMPORTANT

Use caution not to nick, cut, or otherwise damage strands as you remove the insulation.

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3. Insert one wire into the shunt power terminal labeled COL.
4. Insert the other wire into the shunt power terminal labeled DC+.
5. Tighten both screw terminals.
Refer to torque values in the table on [page 9](#).
6. Gently pull on each wire to make sure it does not come out of its terminal; reinsert and tighten any loose wires.

Figure 5 - Shunt Module Terminations



(1) Shunt module is shown with front cover open.

(2) Shunt module is shown with front cover removed.

(3) Only the 1394-SR36AF shunt module has the fan and thermal switch connections.

Wire the Shunt Module Fan

This procedure applies to only the 1394-SR36AF shunt module and assumes that you have mounted the module and wired the shunt DC-bus connections.

Refer to [Additional Resources](#) on [page 16](#) for the specific user manual with drive-end installation instructions for your servo drive.

You can wire the shunt fan connections for 115V or 230V AC input power. Wire must be copper with 75 °C (167 °F) minimum rating.

Table 4 - Fan Power Specifications

Input Power	Current
115V AC	0.2 A
230V AC	0.1 A

IMPORTANT If you mount the shunt module outside the cabinet, the shunt fan power wiring must be inside metal conduit to minimize the levels of EMI and RFI.

Table 5 - Fan Power Wiring Requirements

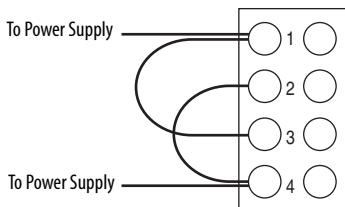
External Shunt Module Cat. No.	Fan Terminal Connections		Recommended Wire Size mm ² (AWG)	Torque Value N·m (lb-in)
	Pin	Voltage (V AC)		
1394-SR36AF	1	115, 230	1.3 (16)	0.6 (6)
	4	115, 230		
	1 to 3 (jumper wire)	115		
	2 to 4 (jumper wire)	115		
	2 to 3 (jumper wire)	230		

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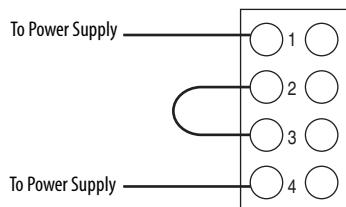
Follow these steps to wire the shunt fan.

1. Verify that all power is removed from the system.
2. Open the front door of the shunt module.
3. Use a screwdriver to remove the plate that covers the fan wire access hole on the bottom right side of the module.
Refer to the figure on [page 10](#) for the location of the fan power terminal block.
4. Insert the jumper wires that came with your shunt module to support the input power used in your application.
5. Insert one wire from the AC power supply into terminal 1.

Wiring the Fan for 115V



Wiring the Fan for 230V



6. Insert the other wire from the AC power supply into terminal 4.
7. Tighten all screw terminals.

IMPORTANT

When tightening screws to secure the wires, refer to the table [page 11](#) for torque values.

8. Gently pull on each wire to make sure it does not come out of its terminal; reinsert and tighten any loose wires.

Wire the Thermal Switch

This procedure applies to only the 1394-SR36AF shunt module and assumes that you have mounted the module, wired the power connections, and are ready to connect the thermal switch wires.

Refer to [Additional Resources](#) on [page 16](#) for the specific user manual with drive-end installation instructions for your servo drive.

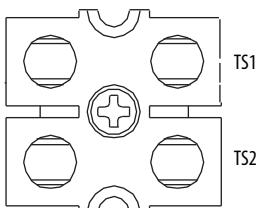
Wire must be copper with 75 °C (167 °F) minimum rating.

Table 6 - Thermal Switch Wiring Requirements

External Shunt Module Cat. No.	Thermal Switch Connections	Recommended Wire Size mm ² (AWG)	Torque Value N·m (lb·in)
1394-SR36AF	TS1	0.75 (18)	0.6 (6)
	TS2		

Follow these steps to wire the thermal-switch terminal block.

1. Verify that all power is removed from the system.
2. Open the front door of the shunt module.
3. Insert one wire into the top terminal of the thermal-switch terminal block.



4. Insert the other wire into the lower terminal of the thermal-switch terminal block.

Refer to the figure on [page 10](#) for the location of the thermal-switch terminal block.

5. Tighten all screw terminals.
6. Gently pull on each wire to make sure it does not come out of its terminal; reinsert and tighten any loose wires.

Replace the Shunt Module Fuse

Follow these steps to replace the fuse in your external shunt module.

1. Remove power from your drive system that includes the Bulletin 1394 or 2090 shunt module.

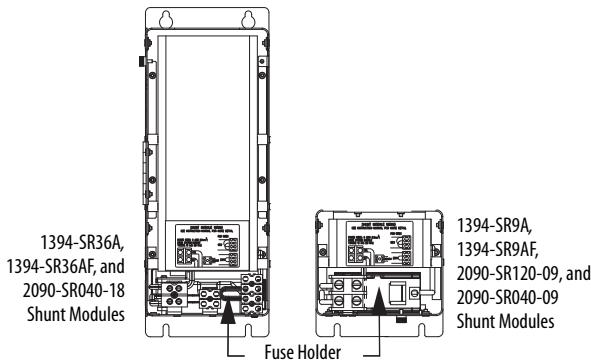


ATTENTION: This system can have multiple sources of power and more than one disconnect switch to de-energize the system. To avoid shock hazard or personal injury, verify that all power has been removed before proceeding.



ATTENTION: This product contains stored energy devices. To avoid hazard of electrical shock, verify that all voltage on the capacitors has been discharged before attempting to service, repair, or remove this unit. Do not attempt the procedures in this document unless you are qualified to do so and familiar with solid-state control equipment and the safety procedures in publication NFPA 70E.

2. Open the front door panel and locate the fuse holder.



In each case, the fuse holder is in the bottom center of the shunt enclosure, in some cases, behind terminal blocks.

3. Remove the blown fuse from the fuse holder.

Use a fuse puller or screwdriver to remove the fuse.

4. Insert the new fuse.

Refer to [External Shunt Module Specifications](#) on [page 15](#), for the properly rated fuse.

5. Close and secure the door panel.

6. Apply power to your system and verify proper operation.

External Shunt Module Specifications

This section provides specifications for the Bulletin 1394 and Bulletin 2090 external shunt modules.

Table 7 - External Shunt Module Specifications

External Shunt Module Cat. No.	Specifications						Bussmann Replacement Fuse
	Drive Voltage V AC	Resistance W	Peak Power kW	Peak Current Amps	Cont. Power Watts	Shipping Weight kg (lbs)	
1394-SR9A	200 ⁽¹⁾	4	41.0	101.25	300	3.63 (8)	FNQ-R-20-R1 ⁽¹⁾
	400		160.0	200			FWP50A14F
1394-SR9AF	200 ⁽¹⁾	4	41.0	101.25	900	3.63 (8)	FNQ-R-20-R1 ⁽¹⁾
	400		160.0	200			FWP50A14F
1394-SR36A	200 ⁽¹⁾	4	41.0	101.25	1800	8.6 (19)	FNQ-R-20-R1 ⁽¹⁾
	400		160.0	200			FWP50A14F
1394-SR36AF	200 ⁽¹⁾	4	41.0	101.25	3600	9.0 (20)	FNQ-R-25-R1 ⁽¹⁾
	400		160.0	200			FWP50A14F
2090-SR120-09	400	120	5.3	6.7	900	3.63 (8.0)	FWP-2.5A14F
2090-SR040-09	400	40	16.0	20.0	900	3.63 (8.0)	FWP-5A14F
2090-SR040-18	400	40	16.0	20.0	1800	8.6 (19.0)	FWP-6.3A14F

(1) Requires the use of an FNQ fuse with an adapter to allow the smaller body fuse to fit the larger FWP fuse holder.



ATTENTION: The Bulletin 1394 and 2090 shunt modules ship with fuses rated for 460V operation. For operation with drive systems that use 230V input power, you must replace the 460V shunt fuse with a 230V fuse. Failure to observe this precaution could result in equipment damage.

Table 8 - Environmental Specifications

Attribute	Value
Ambient operating temperature ⁽¹⁾	0...50 °C (32...122 °F)
Vibration	2 g at 10...2000 Hz
Shock	15 g 11 ms half sine
Altitude	1500 m (5000 ft)
Humidity, noncondensing	5...95%

(1) Power performance increases about 5.5 W for every 1 °C (3.1 W/°F) drop in ambient temperature.

Additional Resources

These documents contain additional information concerning related products from Rockwell Automation.

Resource	Description
System Design for Control of Electrical Noise Reference Manual, publication GMC-RM001	Information, examples, and techniques designed to minimize system failures caused by electrical noise.
EMC Noise Management DVD, GMC-SP004	
Kinetix® 6000 Multi-axis Servo Drive User Manual, publication 2094-UM001	Mounting, wiring, setup with RSLogix™ 5000 software or the Studio 5000 Logix Designer™ application, power-up, troubleshooting, and application diagrams.
Kinetix 6200 and Kinetix 6500 Modular Servo Drive User Manual, publication 2094-UM002	
Ultra™3000 Digital Servo Drives Installation Manual, publication 2098-IN003	
Ultra5000 Intelligent Positioning Drives Installation Manual, publication 2098-IN001	Mounting, wiring, applying power, troubleshooting, and application diagrams.
1394 SERCOS interface Multi-axis Motion Control System Installation Manual, publication 1394-IN002	
900 Watt Passive Shunt Installation Instructions, publication 2090-IN001	
300 Watt Active Shunt Regulator Installation Instructions, publication 2090-IN002	Mounting and wiring instructions for use with ULTRA 100, ULTRA 200, ULTRA Plus, Ultra3000, and Ultra5000 200V-class drives.
200 Watt Passive Shunt Regulator Installation Instructions, publication 2090-IN003	
1394 Digital AC Multi-axis Motion Control System User Manual, publication 1394-5.0	Mounting, wiring, setup with the HIM module, power-up, troubleshooting, and application diagrams.
1394 External Shunt Resistor Kit Installation Instructions, publication 1394-5.6	Mounting and wiring instructions for use with Bulletin 1394 (5 and 10 kW) 400V-class drives.

You can view or download publications at <http://literature.rockwellautomation.com>. To order paper copies of technical documentation, contact your local Allen-Bradley distributor or Rockwell Automation sales representative.

Rockwell Automation maintains current product environmental information on its website at

<http://www.rockwellautomation.com/rockwellautomation/about-us/sustainability-ethics/product-environmental-compliance.page>.

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